



## COMBINED DECLARATION AND POWER OF ATTORNEY

(Original, Design, National Stage of PCT, Divisional, Continuation or C-I-P Application)

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name; I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

### A PROCESS FOR THE PREPARATION OF A FORMALDEHYDE-FREE SYNTHETIC TANNING AGENT

This declaration is of the following type:

- ☒ original
- ☐ design
- ☐ national stage of PCT.
- ☐ divisional
- ☐ continuation
- ☐ continuation-in-part (C-I-P)

the specification of which: *(complete (a), (b), or (c))*

- (a) ☐ is attached hereto.
- (b) ☒ was filed on July 14, 2003 as U.S. Patent Application Serial No. 10/618,997.
- (c) ☐ was described and claimed in PCT International Application and was amended on *(if applicable)*.

### Acknowledgement of Review of Papers and Duty of Candor

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the patentability of the subject matter claimed in this application in accordance with Title 37, Code of Federal Regulations § 1.56.

☐ In compliance with this duty there is attached an information disclosure statement. 37 CFR 1.98.

### Priority Claim

I hereby claim foreign priority benefits under Title 35, United States Code, § 119(a)-(d) of any foreign application(s) for patent or inventor's certificate or of any PCT International Application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT International Application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application on which priority is claimed

*(complete (d) or (e))*

- (d) ☒ no such applications have been filed.
- (e) ☐ such applications have been filed as follows:

PRIOR FOREIGN/PCT APPLICATION(S) FILED WITHIN 12 MONTHS (6 MONTHS FOR DESIGN) PRIOR TO SAID APPLICATION			
COUNTRY	APPLICATION NO.	DATE OF FILING (day, month, year)	DATE OF ISSUE (day, month, year)
			PRIORITY CLAIMED UNDER 35 USC 119 <input type="checkbox"/> YES <input type="checkbox"/> NO <input type="checkbox"/>
			<input type="checkbox"/> YES <input type="checkbox"/> NO <input type="checkbox"/>
			<input type="checkbox"/> YES <input type="checkbox"/> NO <input type="checkbox"/>
ALL FOREIGN APPLICATION[S], IF ANY, FILED MORE THAN 12 MONTHS (6 MONTHS FOR DESIGN) PRIOR TO SAID APPLICATION			
			<input type="checkbox"/> YES <input type="checkbox"/> NO <input type="checkbox"/>
			<input type="checkbox"/> YES <input type="checkbox"/> NO <input type="checkbox"/>
			<input type="checkbox"/> YES <input type="checkbox"/> NO <input type="checkbox"/>

### Claim for Benefit of Prior U.S. Provisional Application(s)

I hereby claim the benefit under Title 35, United States Code, § 119(e) of any United States provisional application(s) listed below:

Provisional Application Number	Filing Date
60/395,898	July 15, 2002

### Claim for Benefit of Earlier U.S./PCT Application(s) under 35 U.S.C. 120

*(complete this part only if this is a divisional, continuation or C-I-P application)*

I hereby claim the benefit under Title 35, United States Code, § 120 of any United States application(s) or PCT international application(s) designating the United States of America that is/are listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior application(s) in the manner provided by the first paragraph of Title 35, United States Code § 112, I acknowledge the duty to disclose information as defined in Title 37, Code of Federal Regulations, § 1.56 which occurred between the filing date of the prior application(s) and the national or PCT international filing date of this application:

(Application Serial No.)

(Filing Date)

(Status)

(Application Serial No.)

(Filing Date)

(Status)

### Power of Attorney

As a named inventor, I hereby appoint Robert Neuner, Reg. No. 24,316; Richard G. Berkley, Reg. No. 25,465; Bradley B. Geist, Reg. No. 27,551; James J. Maune, Reg. No. 26,946; Henry Tang, Reg. No. 29,705; Robert C. Scheinfeld, Reg. No. 31,300; John A. Fogarty, Jr., Reg. No. 22,348; Rochelle K. Seide Reg. No. 32,300; Gary M. Butter, Reg. No. 33,841; Lisa B. Kole, Reg. No. 35,225; Neil Sirota, Reg. No. 38,306; Paul A. Ragusa, Reg. No. 38,587; Paul D. Ackerman, Reg. No. 39,891; Gary Abelev, Reg. No. 40,479; Carmella Stephens, Reg. No. 41,328; Kimberly J. McGraw, Reg. No. 50,994; and Peter Shen, Reg. No. 52,217 of the firm of BAKER & BOTTS, L.L.P., with offices at 30 Rockefeller Plaza, New York, New York 10112, as attorneys to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith

SEND CORRESPONDENCE TO: BAKER & BOTTS, L.L.P. 30 ROCKEFELLER PLAZA, NEW YORK, N.Y. 10112 CUSTOMER NUMBER: 21003	DIRECT TELEPHONE CALLS TO: BAKER & BOTTS, L.L.P. (212) 705-5000
--	---

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

FULL NAME OF SOLE OR FIRST INVENTOR	LAST NAME Kanthimathi	FIRST NAME Mookandi	MIDDLE NAME	
RESIDENCE & CITIZENSHIP	CITY Chennai	STATE or FOREIGN COUNTRY Tamilnadu, India	COUNTRY OF CITIZENSHIP India	
POST OFFICE ADDRESS	POST OFFICE ADDRESS Central Leather Research Institute, Adyar	CITY Chennai	STATE or COUNTRY Tamilnadu, India	ZIP CODE 600 020
DATE September 9, 2003	SIGNATURE OF INVENTOR M. Kanthimathi			
FULL NAME OF SECOND JOINT INVENTOR, IF ANY	LAST NAME Thanikaivelan	FIRST NAME Palanisamy	MIDDLE NAME	
RESIDENCE & CITIZENSHIP	CITY Chennai	STATE or FOREIGN COUNTRY Tamilnadu, India	COUNTRY OF CITIZENSHIP India	
POST OFFICE ADDRESS	POST OFFICE ADDRESS Central Leather Research Institute, Adyar	CITY Chennai	STATE or COUNTRY Tamilnadu, India	ZIP CODE 600 020
DATE September 9, 2003	SIGNATURE OF INVENTOR Thanikaivelan			
FULL NAME OF THIRD JOINT INVENTOR, IF ANY	LAST NAME Rao	FIRST NAME Jonnalagadda	MIDDLE NAME	
RESIDENCE & CITIZENSHIP	CITY Chennai	STATE or FOREIGN COUNTRY Tamilnadu, India	COUNTRY OF CITIZENSHIP India	
POST OFFICE ADDRESS	POST OFFICE ADDRESS Central Leather Research Institute, Adyar	CITY Chennai	STATE or COUNTRY Tamilnadu, India	ZIP CODE 600 020
DATE September 9, 2003	SIGNATURE OF INVENTOR Rao Jonnalagadda			
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY	LAST NAME Nair	FIRST NAME Balachandran Unni	MIDDLE NAME	
RESIDENCE & CITIZENSHIP	CITY Chennai	STATE or FOREIGN COUNTRY Tamilnadu, India	COUNTRY OF CITIZENSHIP India	
POST OFFICE ADDRESS	POST OFFICE ADDRESS Central Leather Research Institute, Adyar	CITY Chennai	STATE or COUNTRY Tamilnadu, India	ZIP CODE 600 020
DATE September 9, 2003	SIGNATURE OF INVENTOR Balachandran Unni			
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY	LAST NAME Ramasami	FIRST NAME Thirumalachari	MIDDLE NAME	
RESIDENCE & CITIZENSHIP	CITY Chennai	STATE or FOREIGN COUNTRY Tamilnadu, India	COUNTRY OF CITIZENSHIP India	
POST OFFICE ADDRESS	POST OFFICE ADDRESS Central Leather Research Institute, Adyar	CITY Chennai	STATE or COUNTRY Tamilnadu, India	ZIP CODE 600 020
DATE September 9, 2003	SIGNATURE OF INVENTOR Thirumalachari Ramasami			

Check proper box(es) for any added page(s) forming a part of this declaration

- ☐ Signature for sixth and subsequent joint inventors. Number of pages added \_\_\_\_\_.
- ☐ Signature by administrator(trix), executor(trix) or legal representative for deceased or incapacitated inventor.  
Number of pages added \_\_\_\_\_.
- ☐ Signature for inventor who refuses to sign, or cannot be reached, by person authorized under 37 CFR 1.47.  
Number of pages added \_\_\_\_\_.